Material Safety Data Sheet
m-Phenylenediamine dihydrochloride, 99%

MSDS# 10230

Section 1 - Chemical Product and Company Identification

MSDS Name: m-Phenylenediamine dihydrochloride, 99%
Catalog Numbers: AC216650000, AC216650250, AC216651000, SB01424DA, SB01424EA, SB01424EE
Synonyms: 1,3-Diaminobenzene dihydrochloride; 1,3-phenyldiamine dihydrochloride; 3-aminoaniline dihydrochloride.

Company Identification: Acros Organics BVBA
Janssen Pharmaceuticaalaaan 3a
2440 Geel, Belgium

Company Identification: (USA)
Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

For information in the US, call: 800-ACROS-01
For information in Europe, call: +32 14 57 52 11
Emergency Number, Europe: +32 14 57 52 99
CHEMTREC Phone Number, US: 800-424-9300
CHEMTREC Phone Number, Europe: 703-527-3887

Section 2 - Composition, Information on Ingredients

CAS#: 541-69-5
Chemical Name: 1,3-Phenylenediamine dihydrochloride
%: 99
EINECS#: 208-790-0

Hazard Symbols: T N

Risk Phrases: 23/24/25 36 43 50/53 68

Section 3 - Hazards Identification

EMERGENCY OVERVIEW

Warning! May cause respiratory tract irritation. May cause allergic skin reaction. Light sensitive. The toxicological properties of this material have not been fully investigated. May cause methemoglobinemia. Harmful if swallowed, inhaled, or absorbed through the skin. Causes severe eye and skin irritation. Target Organs: Blood, eyes, skin.

Potential Health Effects

Eye: Causes severe eye irritation.
Skin: Causes severe skin irritation. May be absorbed through the skin in harmful amounts. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. May cause irritation of the digestive tract. May cause methemoglobinemia, cyanosis (bluish discoloration of skin due to deficient oxygenation of the blood), convulsions, and death. The toxicological properties of this substance have not been fully investigated. Methemoglobinemia is characterized by dizziness, drowsiness, headache,
shortness of breath, cyanosis (bluish discoloration of skin due to deficient oxygenation of the blood), rapid heart rate and chocolate-brown colored blood. May be harmful if swallowed.

Inhalation: Harmful if inhaled. May cause respiratory tract irritation.

Chronic: Chronic inhalation may cause effects similar to those of acute inhalation. Chronic ingestion may cause effects similar to those of acute ingestion.

Section 4 - First Aid Measures

Eyes: Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid.

Skin: Get medical aid. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.

Ingestion: If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid.

Inhalation: Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid.

Notes to Physician:

Section 5 - Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.

Extinguishing Media: In case of fire, use water, dry chemical, chemical foam, or alcohol-resistant foam.

Autoignition Temperature: Not available
Flash Point: Not available
Explosion Limits: Lower: Not available
Explosion Limits: Upper: Not available
NFPA Rating: Not published

Section 6 - Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Sweep up or absorb material, then place into a suitable clean, dry, closed container for disposal. Avoid generating dusty conditions.

Section 7 - Handling and Storage

Handling: Wash thoroughly after handling. Use with adequate ventilation. Minimize dust generation and accumulation. Avoid contact with eyes, skin, and clothing. Keep container tightly closed. Avoid ingestion and inhalation.

Storage: Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances.

Section 8 - Exposure Controls, Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA - Final PELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,3-Phenylenediamine</td>
<td>none listed</td>
<td>none listed</td>
<td>none listed</td>
</tr>
<tr>
<td>dihydrochloride</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

OSHA Vacated PELs: 1,3-Phenylenediamine dihydrochloride: None listed

Engineering Controls:

Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

Exposure Limits

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin: Wear appropriate protective gloves to prevent skin exposure.
Clothing: Wear appropriate protective clothing to prevent skin exposure.

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a Respirators: NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Section 9 - Physical and Chemical Properties

Physical State: Solid
Color: slightly beige
Odor: None reported.

pH: Not available
Vapor Pressure: Not available
Vapor Density: Not available
Evaporation Rate: Not available
Viscosity: Not available
Boiling Point: Not available
Freezing/Melting Point: Not available
Decomposition Temperature: Not available
Solubility in water: freely soluble

Specific Gravity/Density:
Molecular Formula: C₆H₈N₂.2HCl
Molecular Weight: 181.07

Section 10 - Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.
Conditions to Avoid: Light, dust generation.
Incompatibilities with Other Materials: Strong oxidizing agents.

Hazardous Polymerization: Has not been reported.

Section 11 - Toxicological Information

RTECS#: CAS# 541-69-5: SS9800000
LD₅₀/LC₅₀: RTECS: Not available.
Carcinogenicity: 1,3-Phenylenediamine dihydrochloride - IARC: Group 3 (not classifiable)
Other: See actual entry in RTECS for complete information.

Section 12 - Ecological Information

Not available

Section 13 - Disposal Considerations

Dispose of in a manner consistent with federal, state, and local regulations.

Section 14 - Transport Information

US DOT
Shipping Name: PHENYLENEDIAMINES
Hazard Class: 6.1
UN Number: UN1673
Packing Group: III
Canada TDG
Shipping Name: TOXIC SOLID ORGANIC NOS
Hazard Class: 6.1
UN Number: UN2811
Packing Group: III

Section 15 - Regulatory Information

European/International Regulations
European Labeling in Accordance with EC Directives

Hazard Symbols: T N

Risk Phrases:
- R 23/24/25 Toxic by inhalation, in contact with skin and if swallowed.
- R 36 Irritating to eyes.
- R 43 May cause sensitization by skin contact.
- R 50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- R 68 Possible risk of irreversible effects.

Safety Phrases:
- S 28A After contact with skin, wash immediately with plenty of water.
- S 36/37 Wear suitable protective clothing and gloves.
- S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- S 60 This material and its container must be disposed of as hazardous waste.
- S 61 Avoid release to the environment. Refer to special instructions/safety data sheets.

WGK (Water Danger/Protection)
CAS# 541-69-5: 2

Canada
CAS# 541-69-5 is listed on Canada's DSL List
Canadian WHMIS Classifications: Not available
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.
CAS# 541-69-5 is not listed on Canada's Ingredient Disclosure List.

US Federal
TSCA
CAS# 541-69-5 is listed on the TSCA
Inventory.

Section 16 - Other Information
MSDS Creation Date: 9/02/1997
Revision #5 Date 7/20/2009

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantibility or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall the company be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential, or exemplary damages howsoever arising, even if the company has been advised of the possibility of such damages.

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